



# Load Test of High Capacity Micropile in Site

  
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# Load Test of NEW-High Capacity Micropile

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# Contents

1. Background (Construction Example of HMP)
2. Purpose
3. Outline of NEW-HMP
4. Result of the Pull Out Test with NEW-HMP
5. Conclusion

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# Design & Construction Manual for Seismic Retrofit Method for the Existing Bridge Foundation

## CHAPTER 3 EXECUTION METHOD

### 3.1 Execution process

The standard execution process of HMP consists of boring, installation of core bars, grout mixing, initial injection, pressure injection, reinserion of HMP steel pipes, and treatment of pile head. The execution of a single HMP shall, in principle, be a continuous work from the beginning of boring to the reinserion of HMP steel pipes.

#### [Explanation]

Figure-C 3.1.1 shows the standard HMP execution process, and Figure-C 3.1.2 is the outline of the execution process.

The process from the beginning of the boring until the reinserion of HMP steel pipes must be, in principle, a continuous work, because it is difficult to insert and remove HMP steel pipes if the boring work is interrupted. In addition, because the quality of hardened grout will be poor if the ground injection work is interrupted.

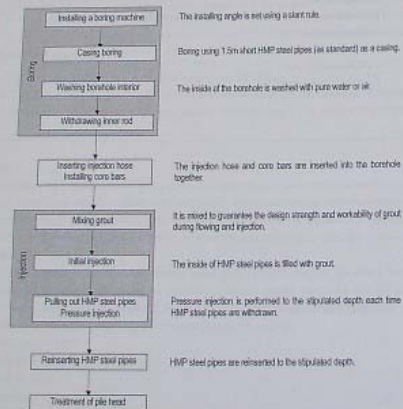


Figure-C 3.1.1 HMP Execution Process

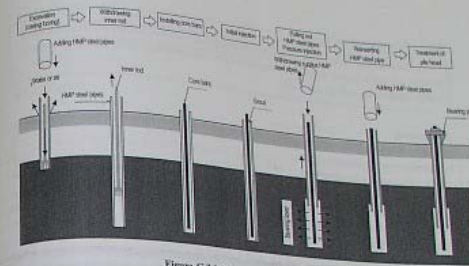


Figure-C 3.1.2 HMP Execution Process

### 3.2 Major machinery and equipment

The execution machinery and equipment used to execute HMP shall be selected appropriately accounting for the working environment conditions at the execution site, surrounding environment conditions, and economic factors.

#### [Explanation]

Table-C 3.2.1 shows the standard execution machinery and equipment used to execute HMP. The specifications in the table are standard sample. Therefore, special machinery and equipment must be selected according to the working environment and ground conditions.

Table-C 3.2.1 Sample of Standard Execution Machinery and Equipment

Work category	Name	Specifications	Quantity	Remarks
Boring	Boring machine	Motor about 110PS	1 unit	Rotary percussor double-wall pipe method
	Water feed pump	15W	1 unit	Ejection rate 300/min
	Water tank	5, 10m <sup>3</sup>	Necessary number	For pure water, for slurry
	Sand pump	5.5W	Necessary number	
	Tube extractor		1 unit	Used as necessary
Injection	Grout mixer	11kW	1 unit	Vertical or two tank horizontal type
	Grout pump	15W	1 unit	Ejection rate 300/min
	Water meter		1 unit	
	Flow meter		1 unit	Used as necessary
Common	Compressor		1 unit	
	Crane	Lifting capacity 4.9 to 2t	1 unit	
	Engine driven generator	Approx. 45, 100kVA	1 unit	Used as necessary

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## Design & Construction Manual for Seismic Retrofit Method for the Existing Bridge Foundation

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  - Chapter 3 : Surveys
  - Chapter 4 : General Instructions
  - Chapter 5 : General Instructions for Seismic Retrofit
  - Chapter 6 : Elastic Design for Ordinary time and Level Earthquake
  - Chapter 7 : Ductility Design for Level II Earthquake
  - Chapter 8 : Detail
- Part 3 : Construction
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# Lecture to engineers about Design & Construction Manual



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## Construction Example

# Seismic Retrofit of KAMENOKO Bridge



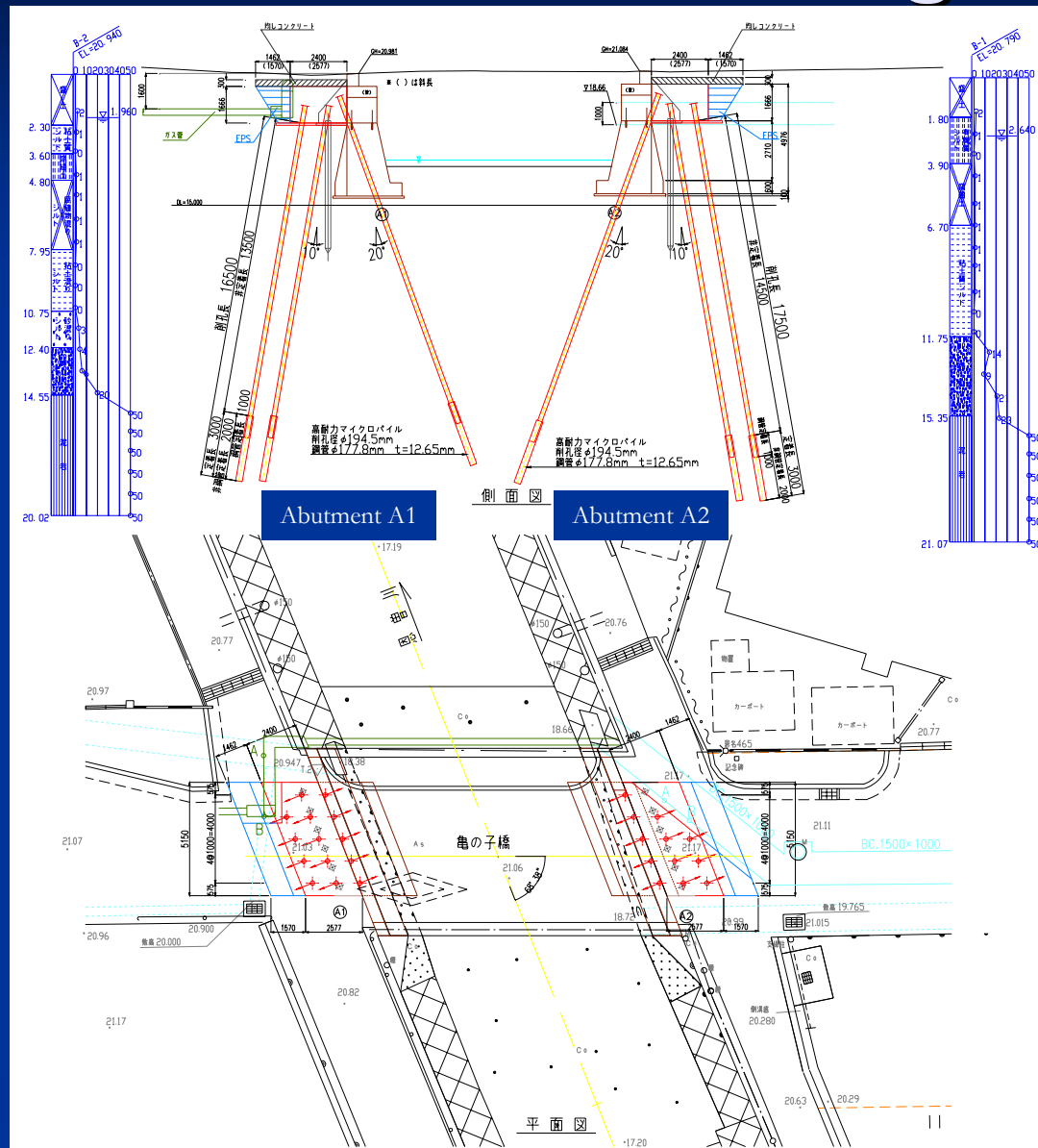
Abutment A2

Abutment A1

# Construction Example

## Seismic Retrofit of KAMENOKO Bridge

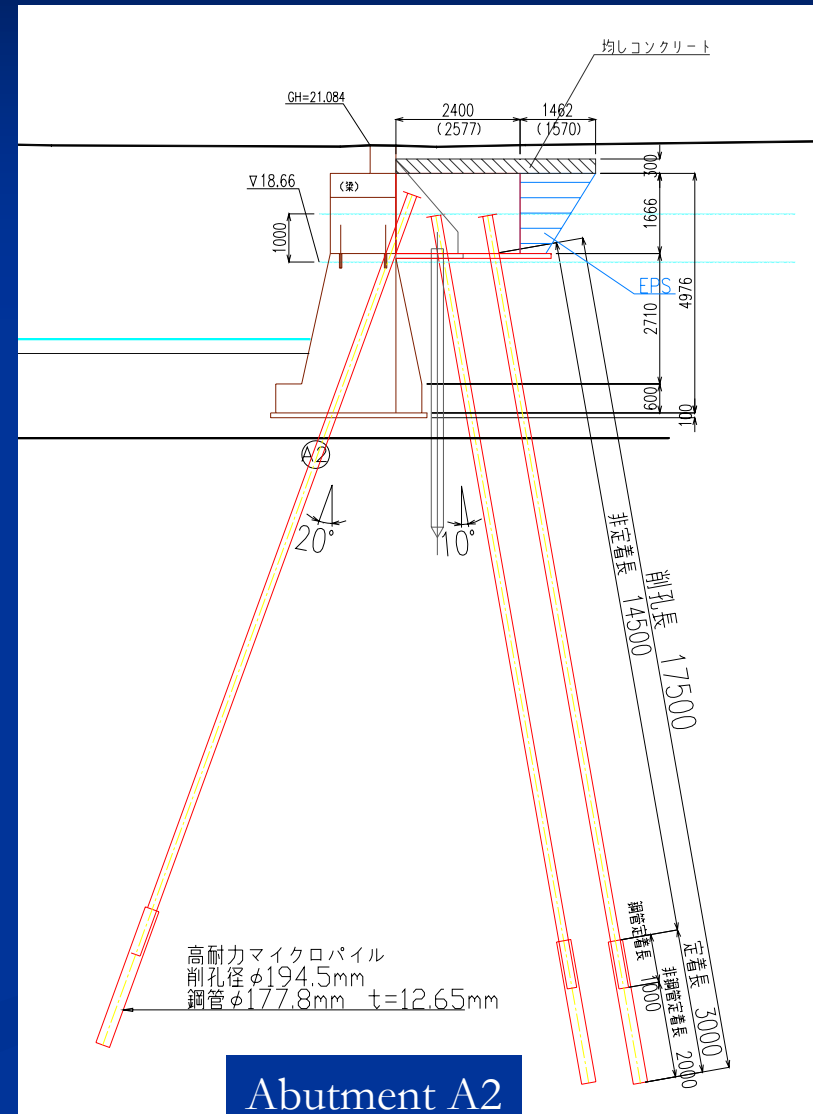
- small bridge;
    - 14m in length
    - 6m in width.
  - There is a soft soil layer over 10m in depth.
  - The influence on the house by the vibration of a large-scale machine was worried.
- ↓
- HMP with a small machine was applied.



## Construction Example

# Seismic Retrofit of KAMENOKO Bridge

- HMP penetrated through the abutment.
- Amount of piles :  
term ; 17.5m × 12piles,  
16.5m × 14piles, Total  
476m





## Construction Example

# Seismic Retrofit of KAMENOKO Bridge

Construction situation



Abutment A2

Abutment A1

## Construction Example

# Seismic Retrofit of KAMENOKO Bridge

Construction situation  
(digging)



Abutment A2

現場 工事 状況 板  
A2橋台 掘削状況  
掘削 小切 4-1000  
寸法 L-8000



## Construction Example

# Seismic Retrofit of KAMENOKO Bridge

Construction situation  
(digging)



Abutment A1



## Construction Example

# Seismic Retrofit of KAMENOKO Bridge



Finished construction

Abutment A1

## Construction Example

# Seismic Retrofit of KAMENOKO Bridge



**On the other hand...**

Recently, the intersection in the city always gets a traffic jam.

# It is necessary to overpass the intersection in Japan

When the overpass is constructed without stopping the car in the city, an enough construction place might not be able to be secured.

Then, the application of HMP is expected as a new foundation.

After

立体交差点化後



We need the overpass of the intersection to cancel the traffic jam.

Recently, the intersection in the city always gets a traffic jam.



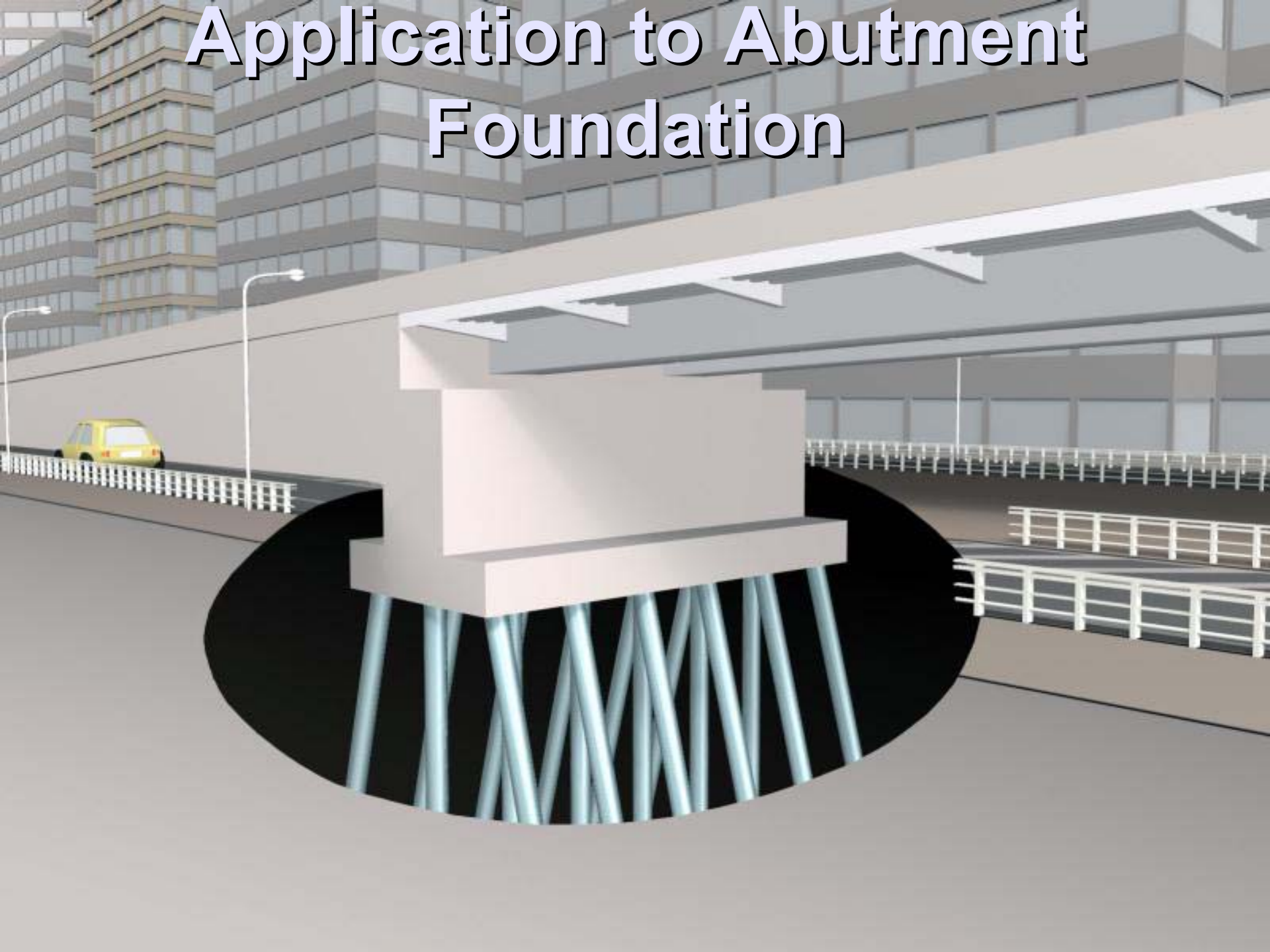


# Application Example to Overpass of HMP



HMP

# Application to Abutment Foundation





# Problem and Measure

## ■ Problem

- It is important that the overpass can be constructed cheaply and early.
- But HMP is necessary to construct a lot of pile as a new foundation of the abutment or the pier.



## ■ Measures

- Then, HMP is improved so that the bearing capacity may increase.
- As a result, the total number of the HMP can be decreased.
- Moreover, the construction period can be short and the cost can be made down.

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# Purpose

- Bond length of HMP is only bearing layer.
- We propose HMP of the improvement type by which the whole area of the pile is bond length to increase the bearing capacity.

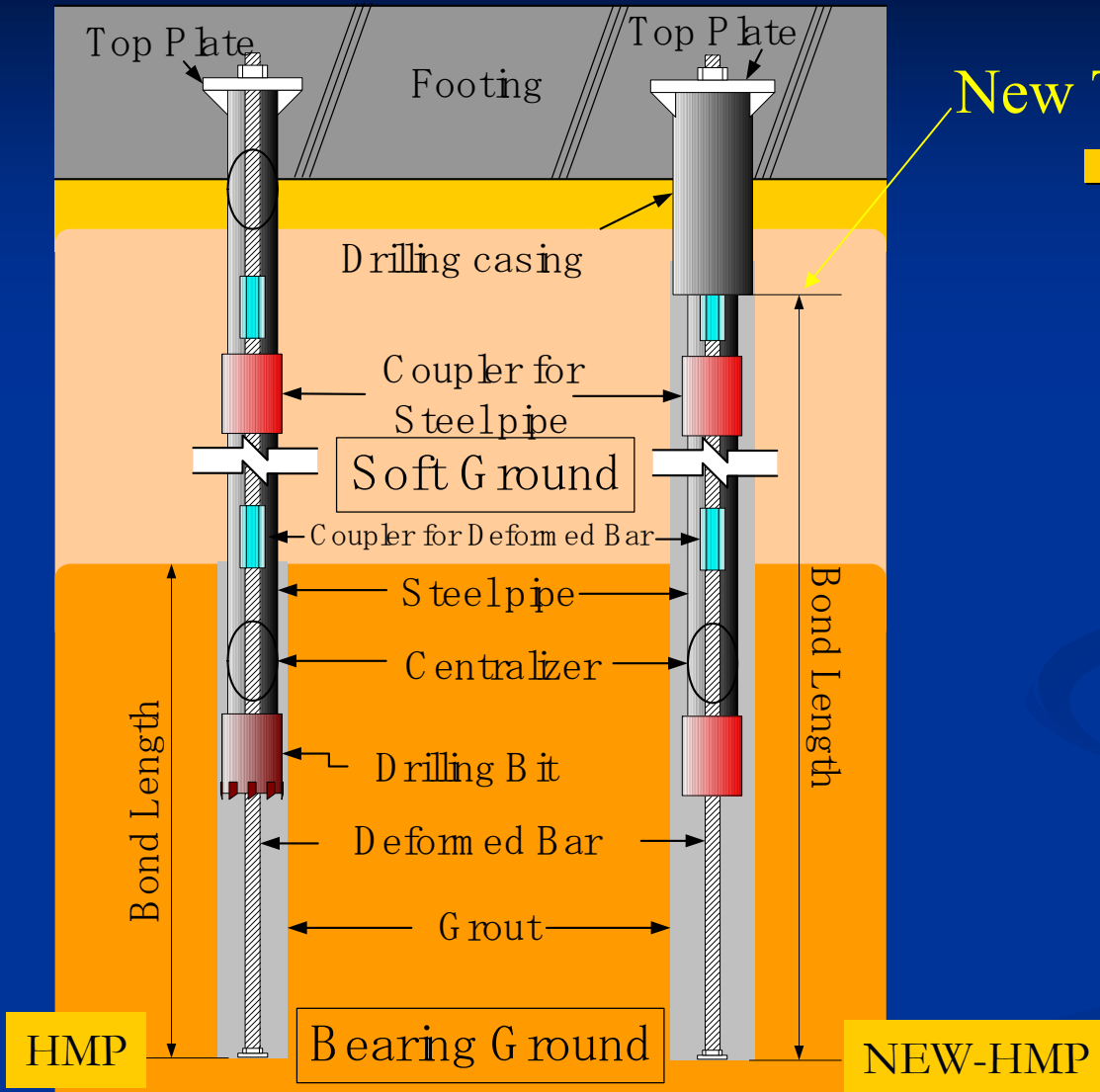
**This is called NEW-HMP.**

- We executed the pull out load test of NEW-HMP, and confirmed the bearing capacity.
- I describe result of pull out test.

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# Improvement of HMP



New Type

## ■ New-HMP

- Diameter is larger than HMP.
- Bond length of NEW-HMP is longer than that of HMP.

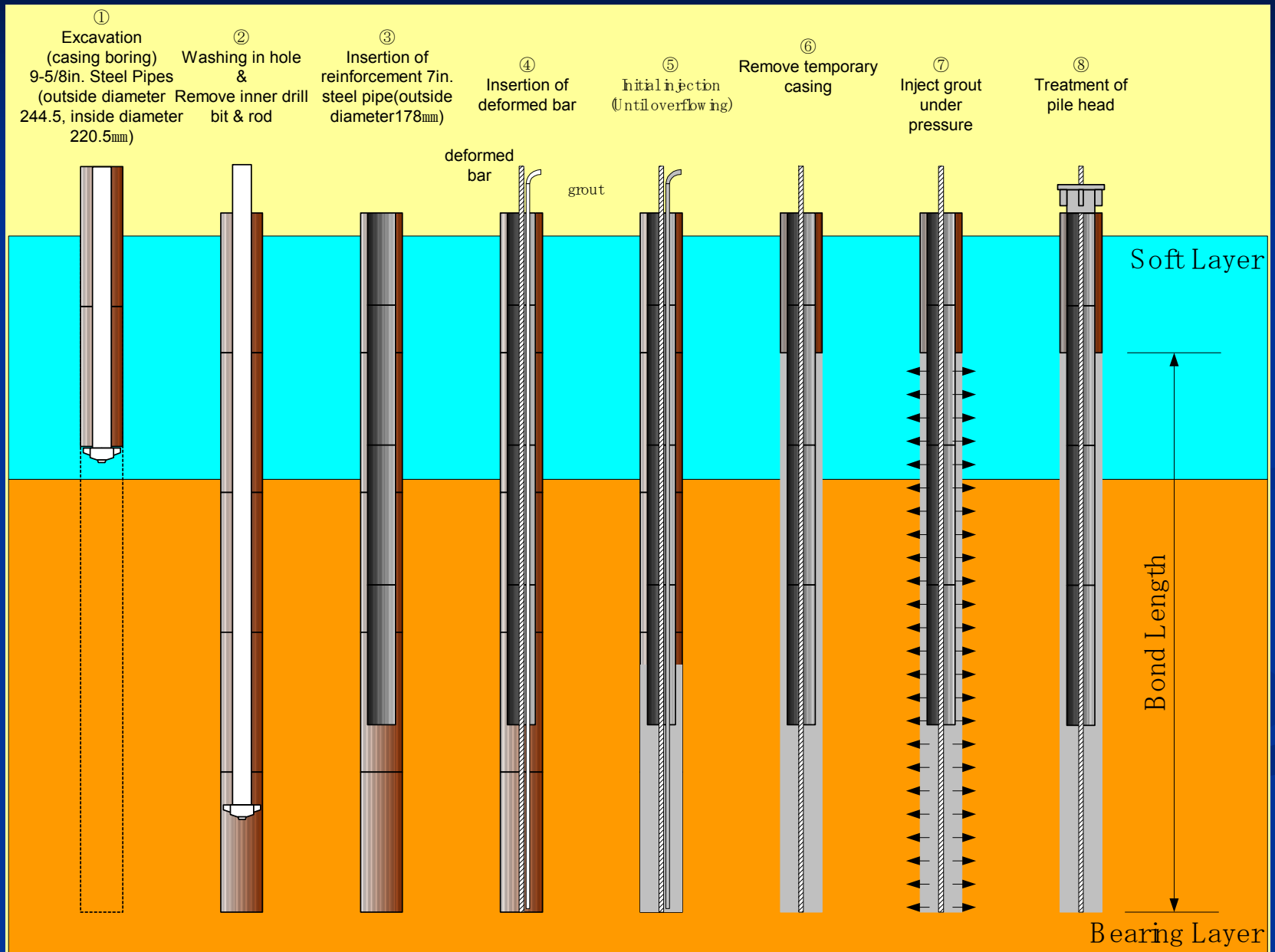
HMP

NEW-HMP

Bond length of HMP is only bearing layer.

Whole area of the NEW-HMP is Bond length.

# Construction Process of NEW-HMP





# Construction situation





# Construction situation





# Construction situation

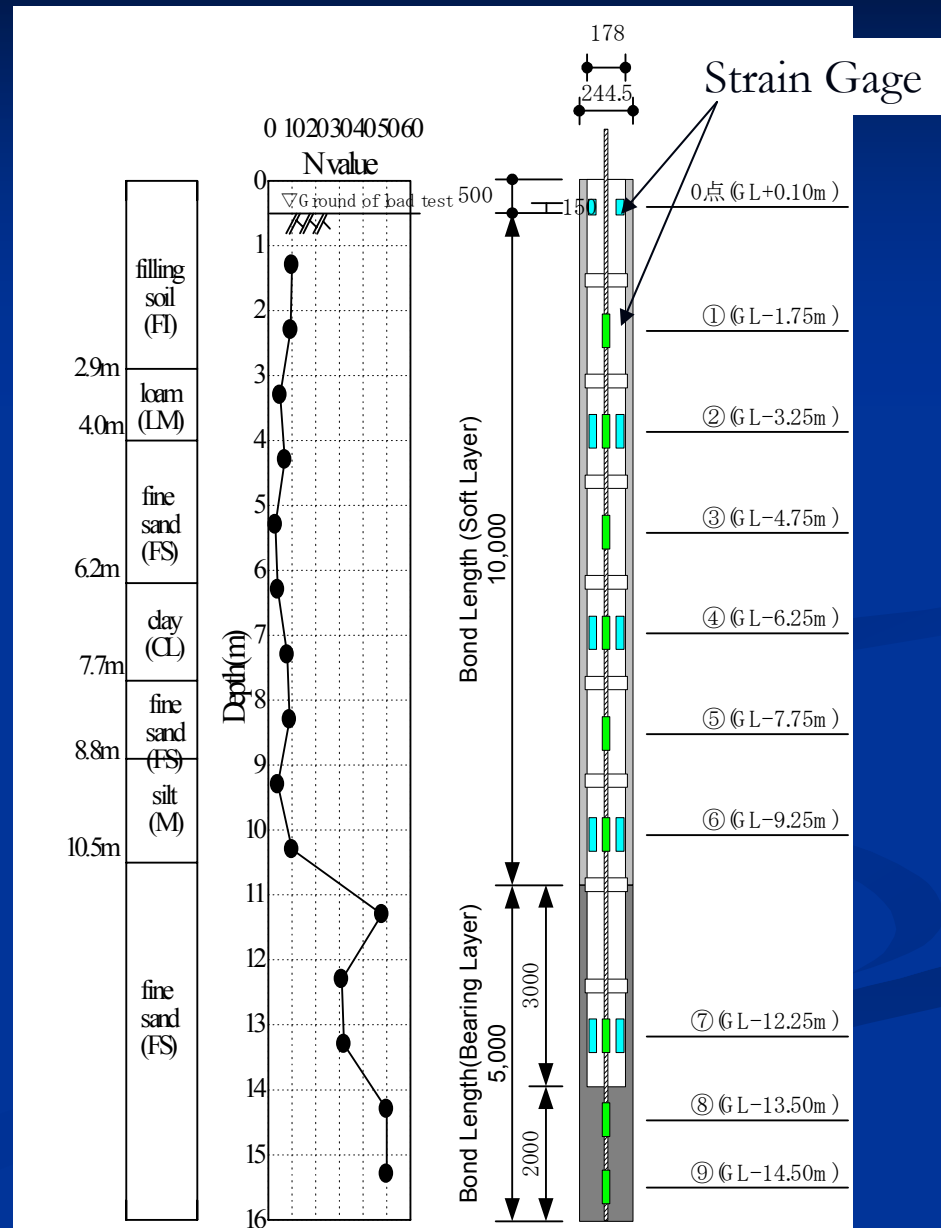


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# Outline of Test Pile

- The strain gages are put on the steel pipe and the deformed bar.



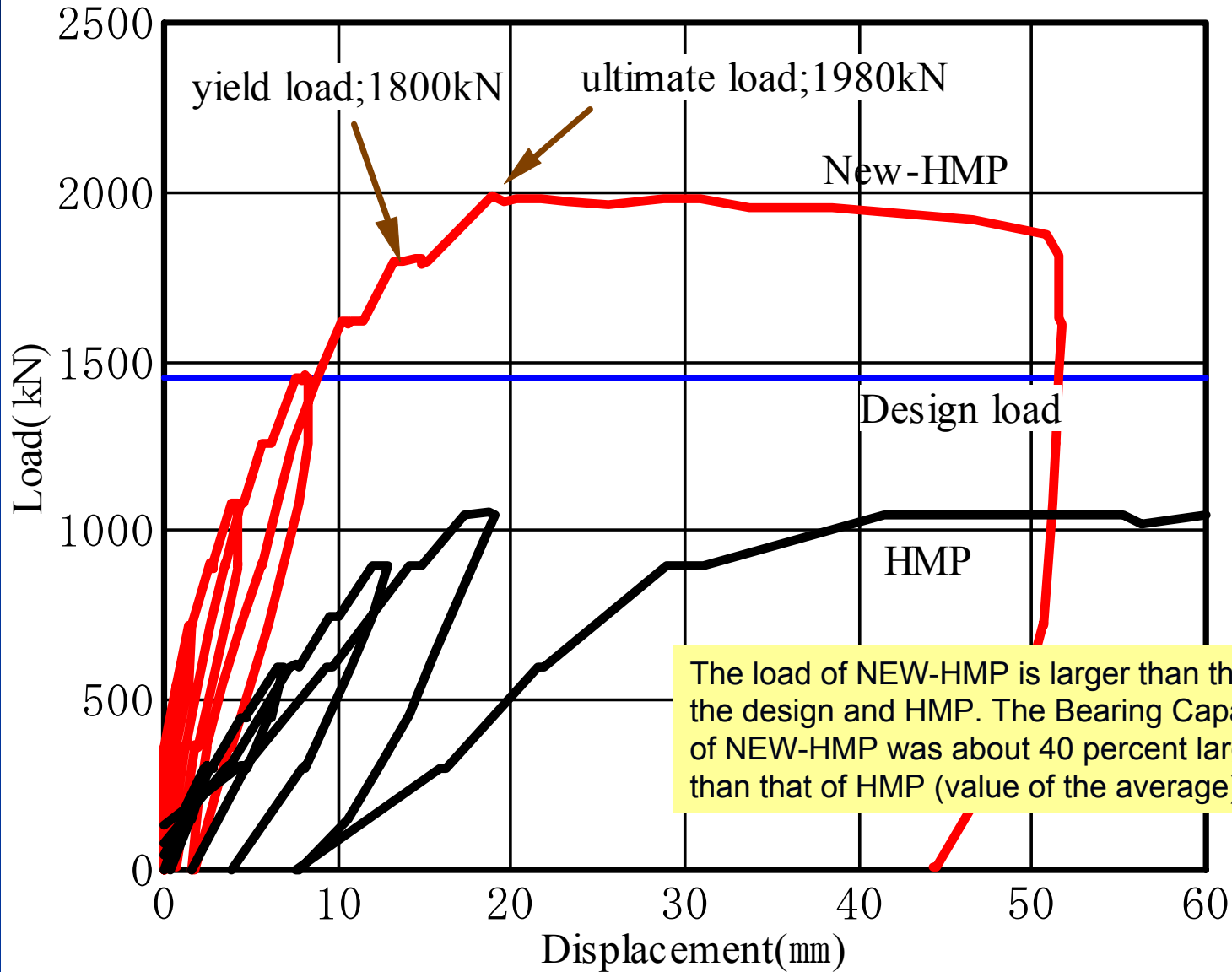


# Pull out test situation





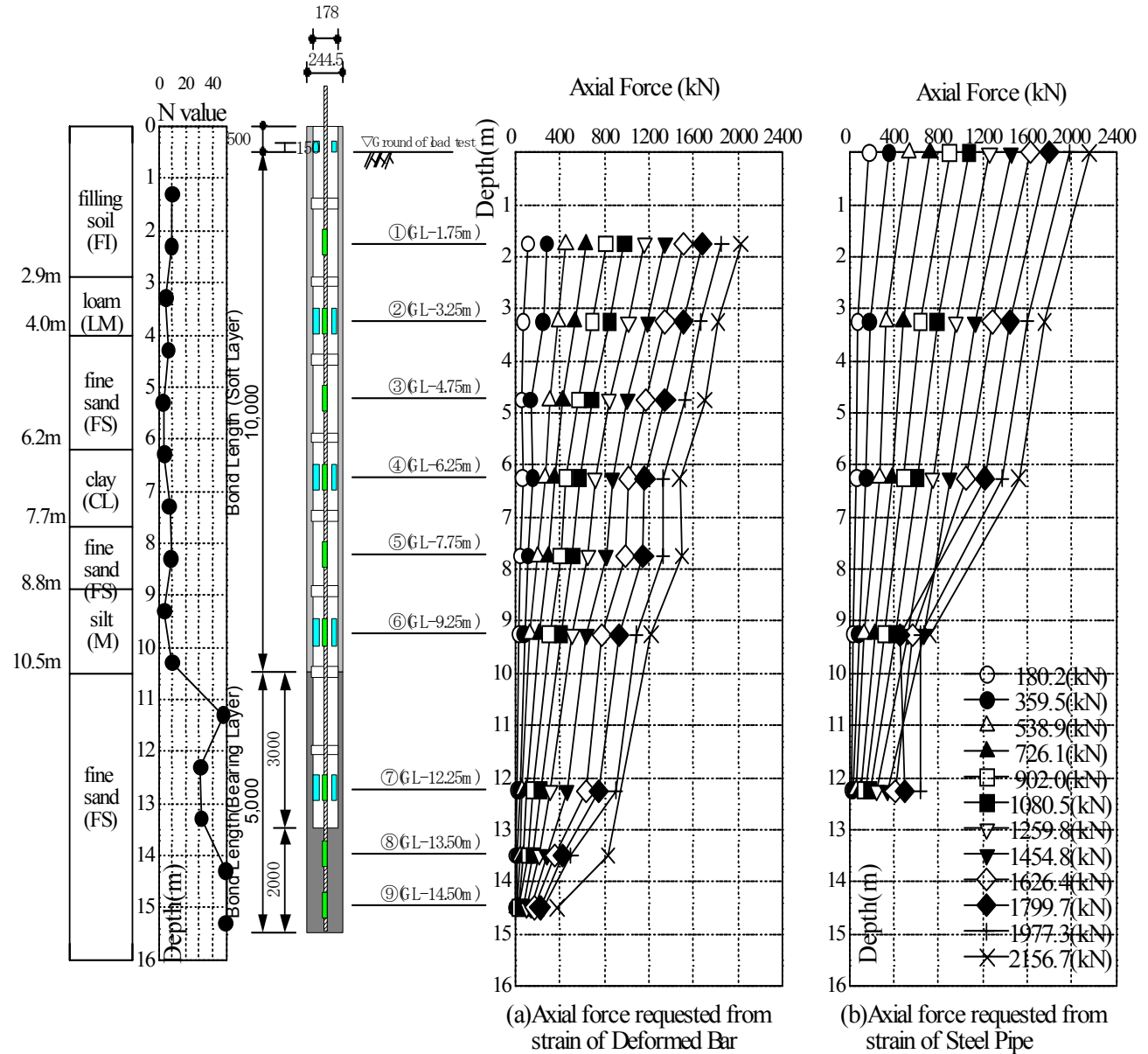
# Curve of Load and Displacement



The load of NEW-HMP is larger than that of the design and HMP. The Bearing Capacity of NEW-HMP was about 40 percent larger than that of HMP (value of the average).

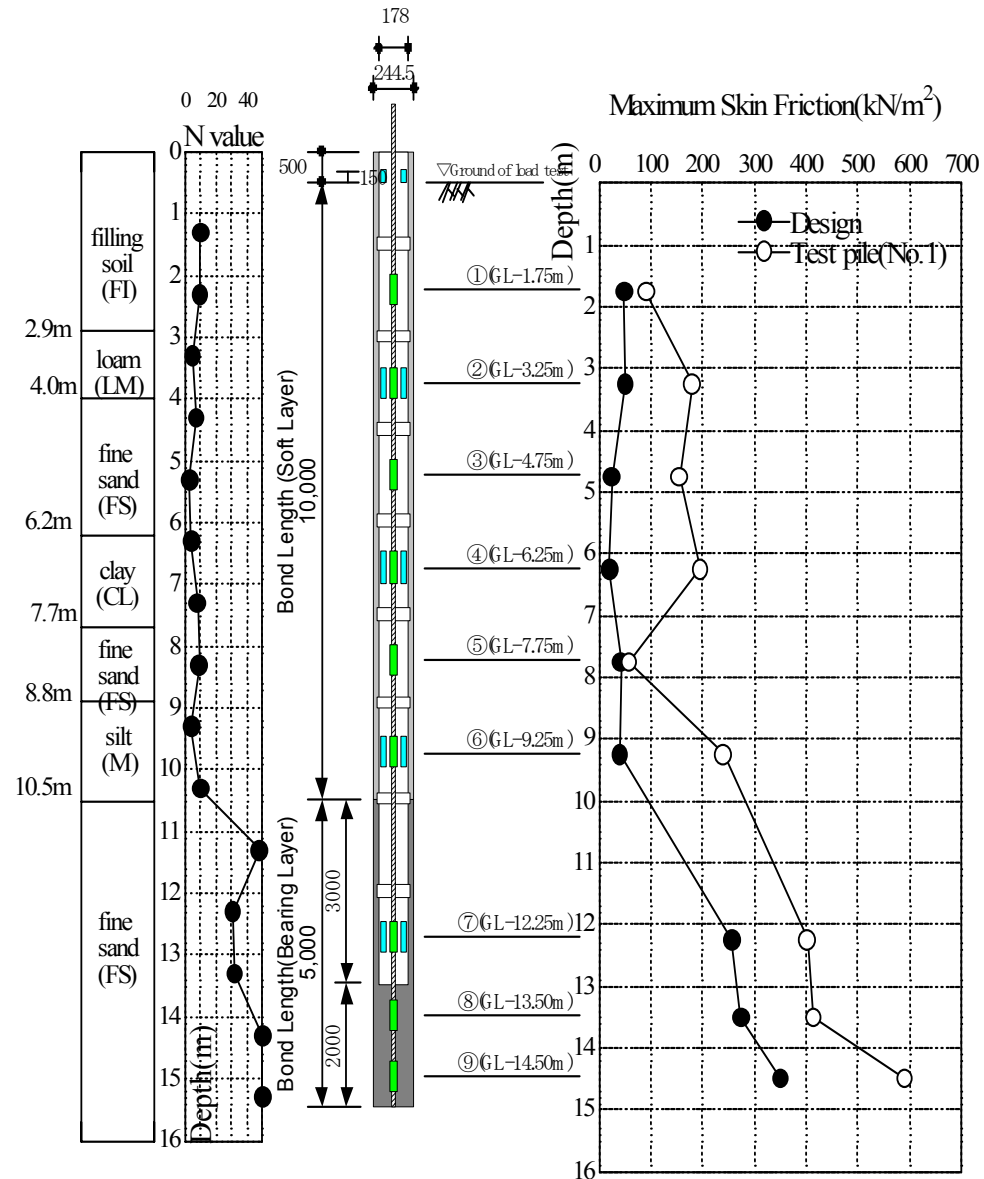
# Axial force – Depth

The axial force has also decreased. It is understood that the whole area of the pile is bond length.



# Maximum Skin Friction-Depth

Maximum Skin Friction was also larger than the design.



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# Conclusion

- The Bearing Capacity of NEW-HMP was about 40 percent larger than that of HMP.
- NEW-HMP is a calculation, which can reduce the number of the pile by about 20% compared with HMP.
- The problem of NEW-HMP is negative friction though it did not become a problem in the design in HMP. It is necessary to examine the method of designing the skin friction in the soft layer.
- We want to make the cost down adding the improvement further in the future.



**THE END**

Thank you for your attention!!

## Construction Example(2)

### Seismic Retrofit of KAMEIDO water service station

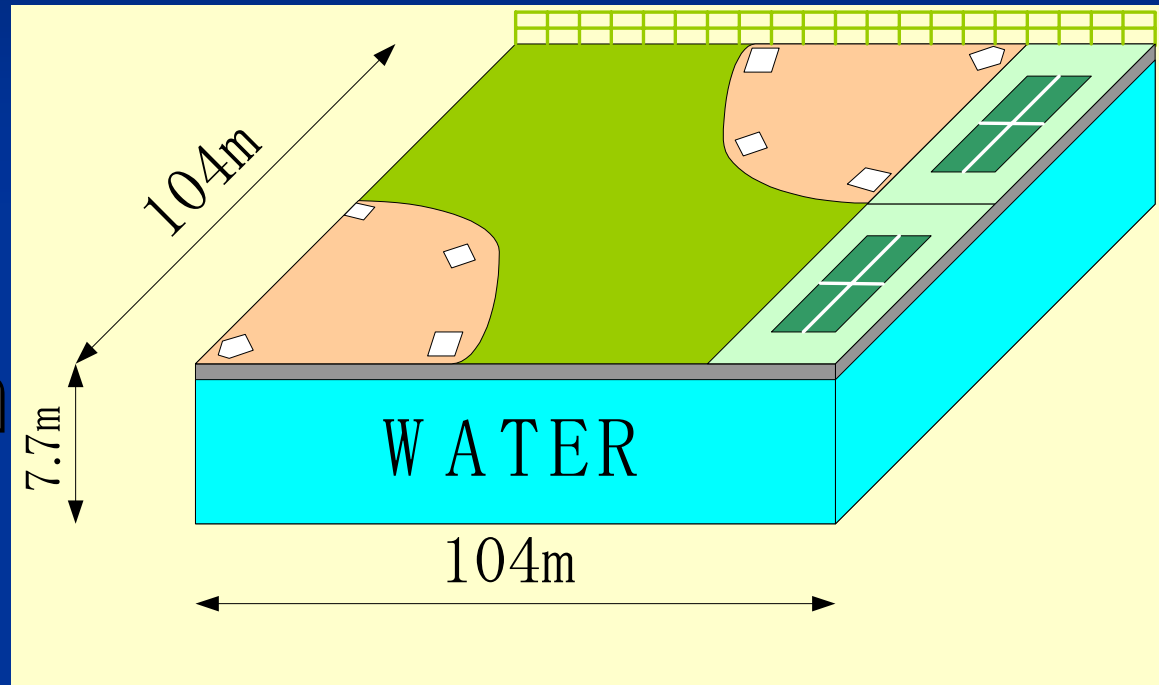
- In the upper part, there are a baseball ground and tennis courts.



## Construction Example(2)

### Seismic Retrofit of KAMEIDO water service station

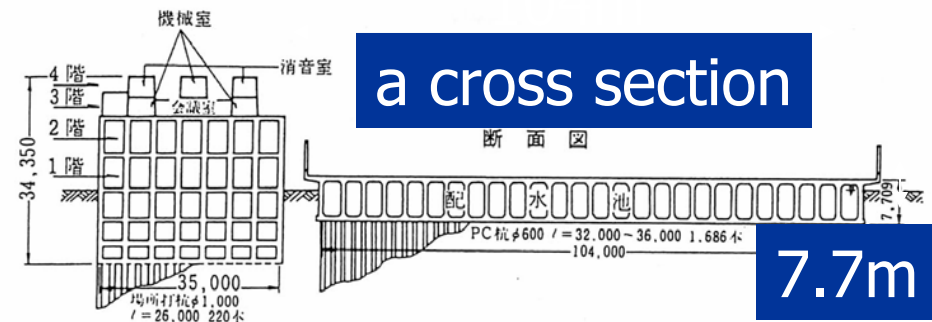
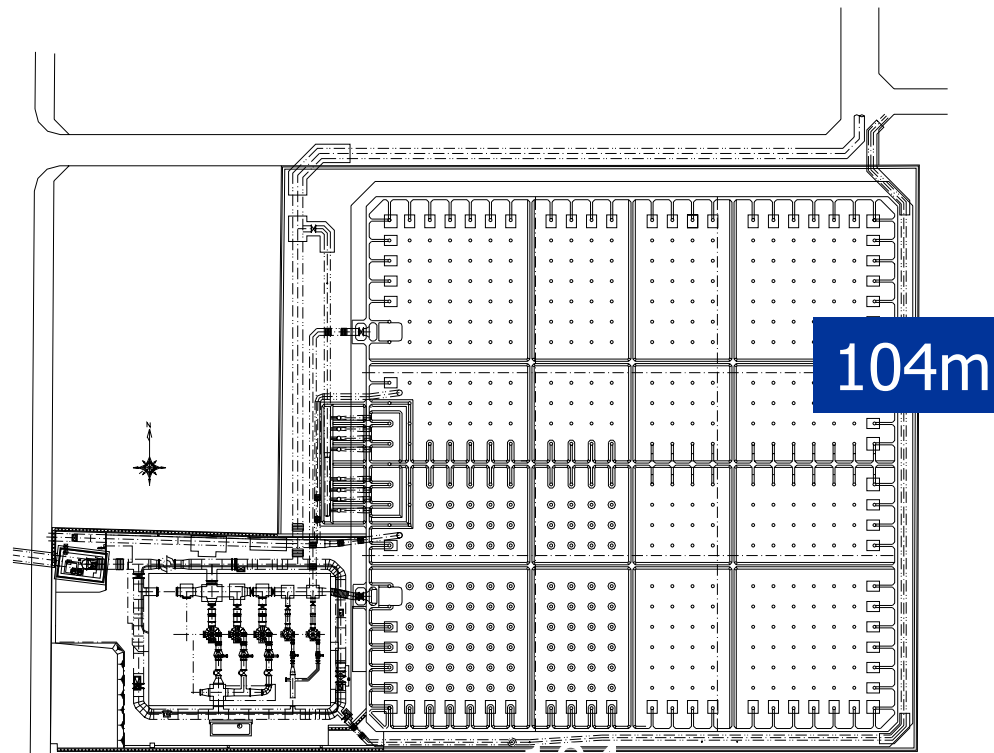
- Built in 1970
- height ; 7.7m
- Width;  
104m × 104m
- Volume of  
water kept in  
store;  
60,000m<sup>3</sup>



# Construction Example(2)

## Seismic Retrofit of KAMEIDO water service station

- Built in 1970
- height ; 7.7m
- Width;  
104m × 104m
- Volume of  
water kept in  
store;  
60,000m<sup>3</sup>



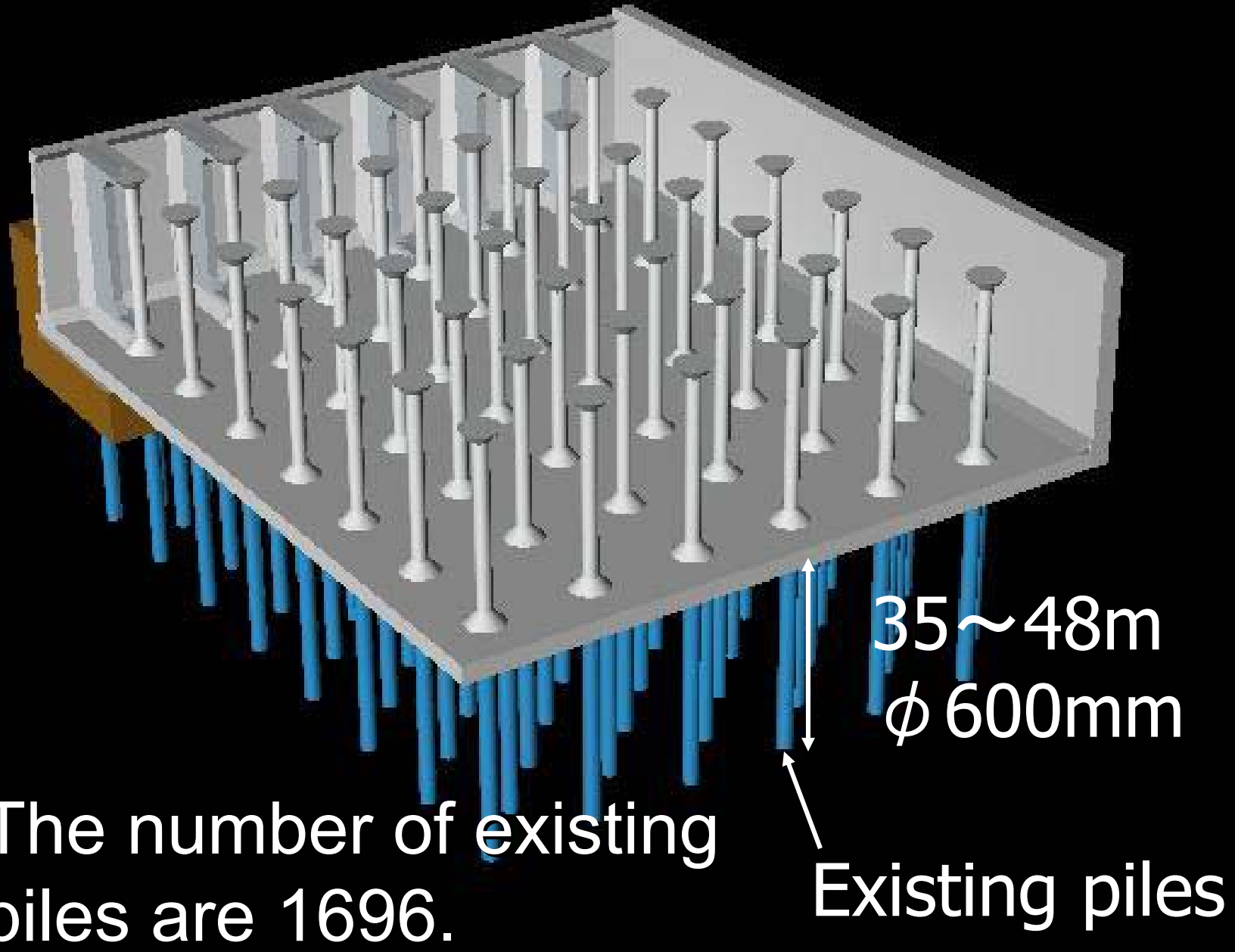
a cross section

断面図

7.7m

## Construction Example(2)

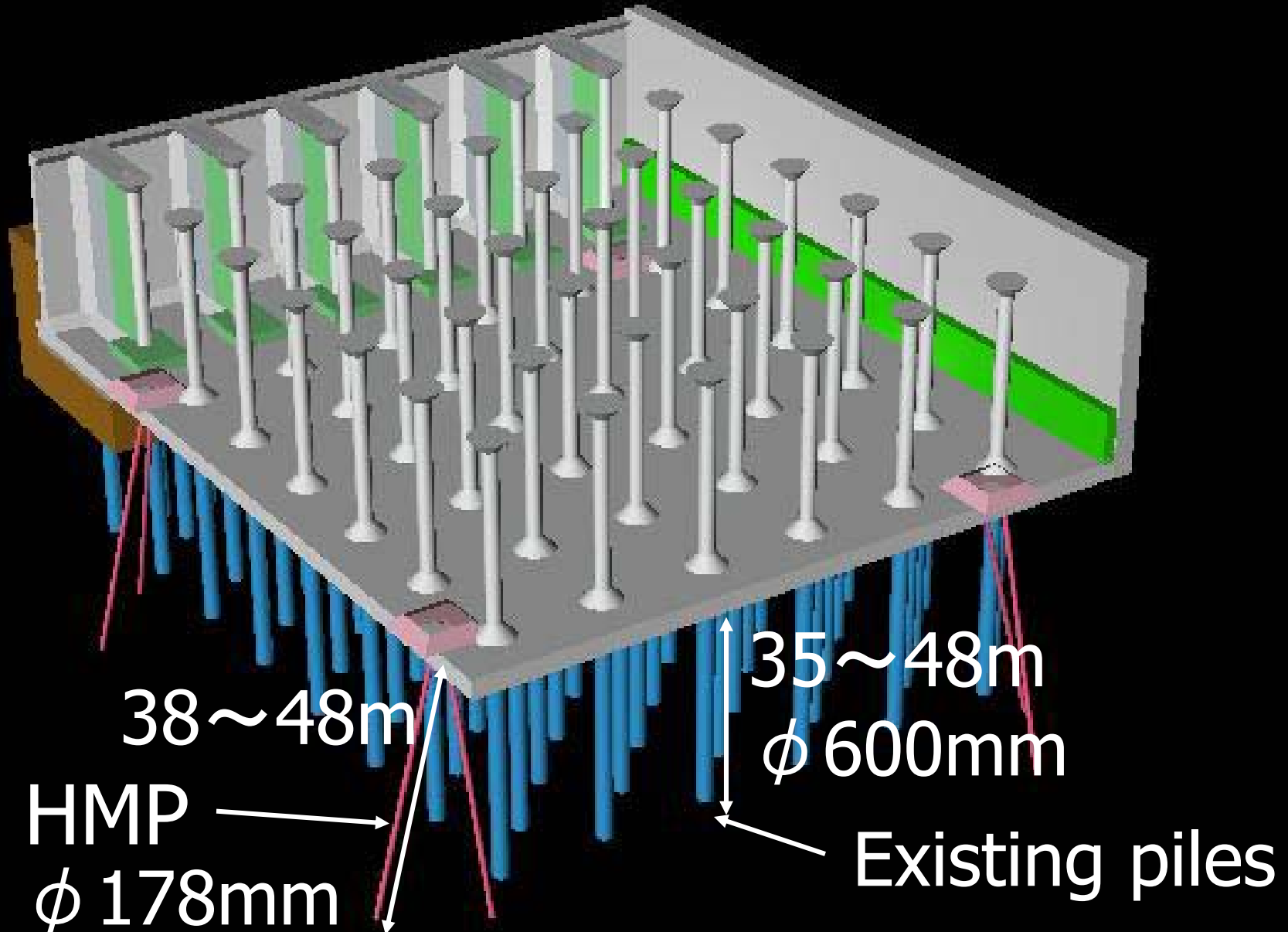
### Seismic Retrofit of KAMEIDO water service station





## Construction Example(2)

### Seismic Retrofit of KAMEIDO water service station



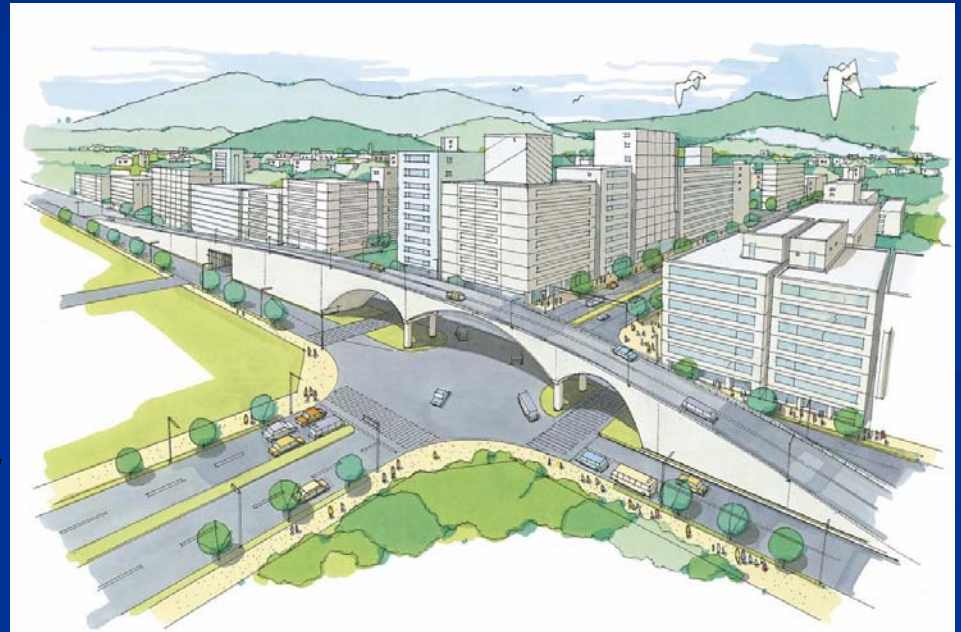
## Construction Example(2)

# Seismic Retrofit of KAMEIDO water service station



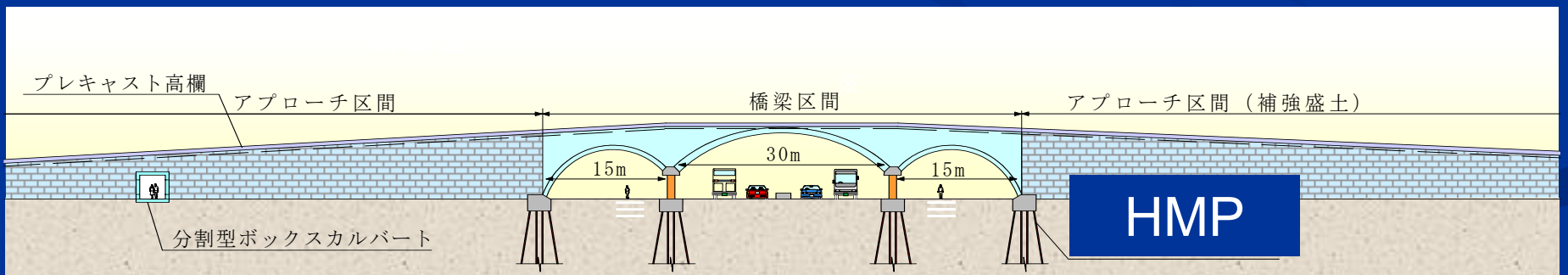
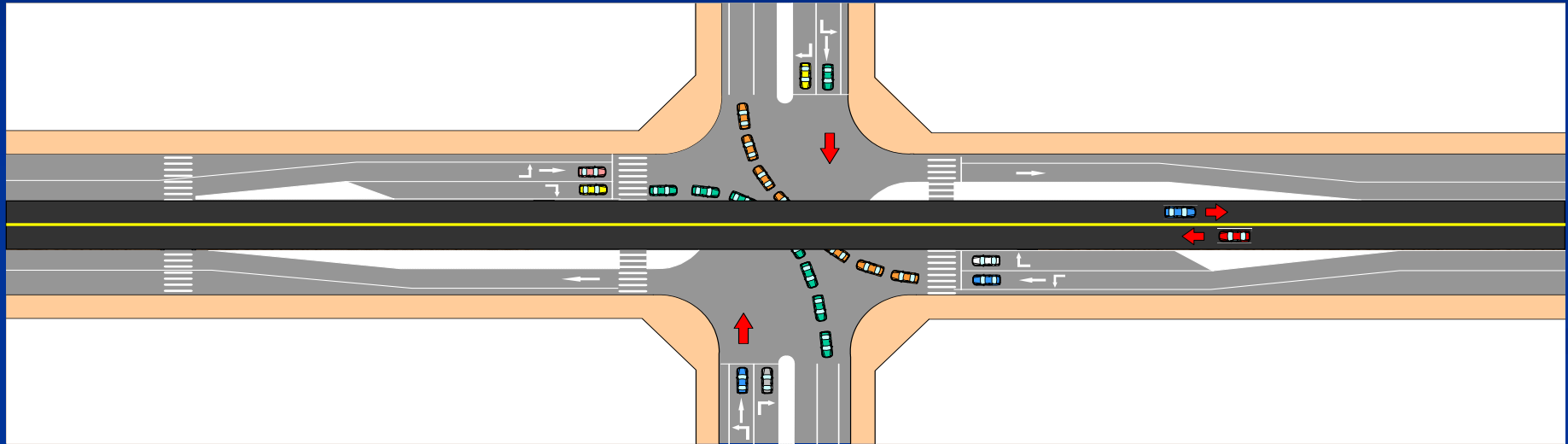
# PWRI Collaboration Project with Private Companies

- Development of Rapid Overpass Method
  - The application of micropiles is researched as a new foundation.



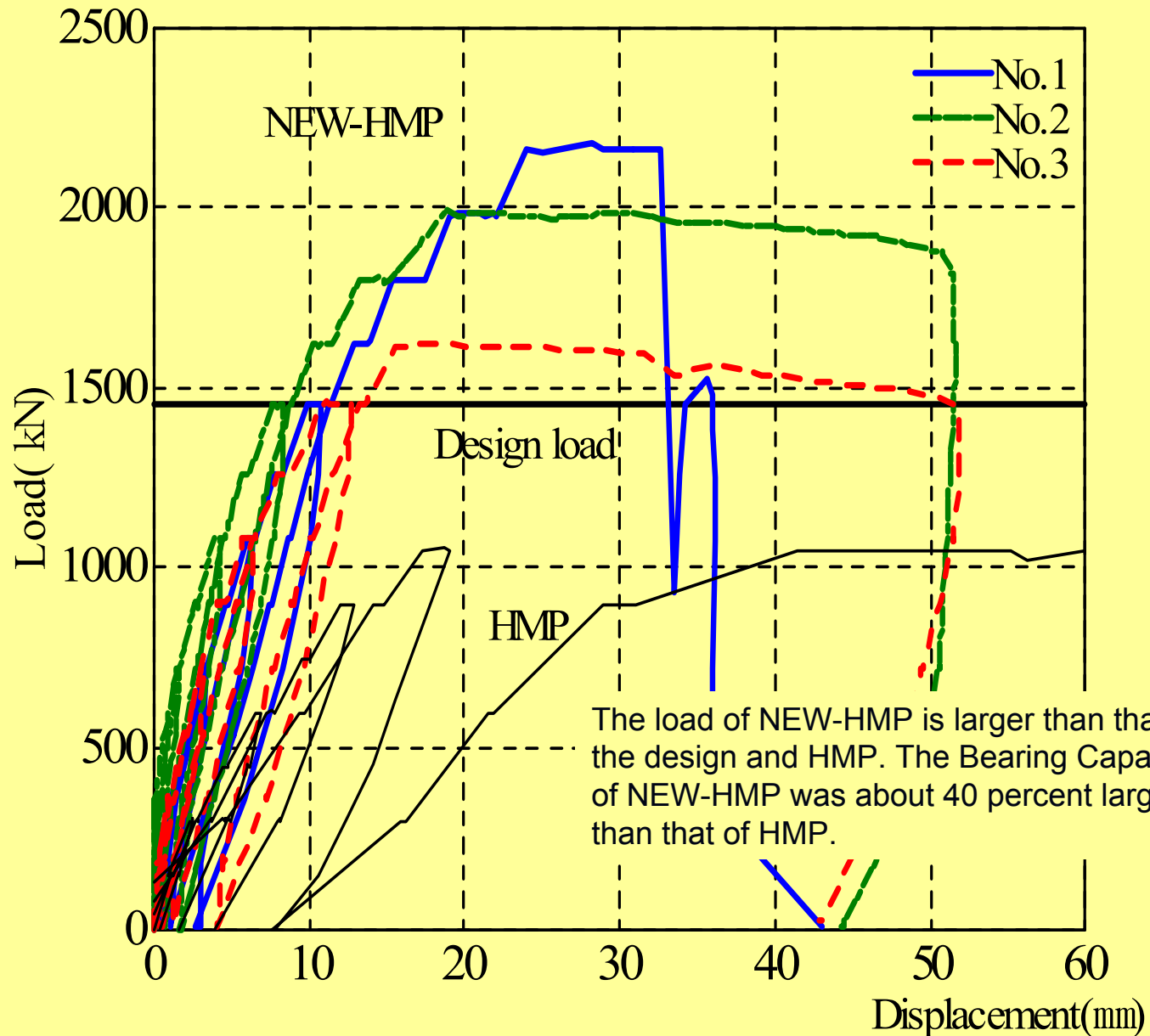
Design and construction manual

# PWRI Collaboration Project with Private Companies (Development of Rapid Overpass Method)



※橋梁区間に充腹式アーチ橋を用いた例

# Curve of Load and Displacement





# Maximum Skin Friction-Depth

